

RESEARCH PAPER

Synthesis and characterization of TiO₂-Fe for photocatalytic applications of domestic waste

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Article info:	Abstract: Wastewater originating from household, industrial, and public places that
Received 27/12/2022	contains materials can endanger human life and living things and disrupt environmental sustainability. Various methods have recycled domestic wastewater.
Revised 07/02/2023	One is through the photodegradation process utilizing ultraviolet light in the photocatalytic process. Inorganic materials are semiconductors with photocatalyst
Accepted 10/02/2023	activity that can absorb photons and simultaneously carry out material interface transformation reactions. The research aimed to determine the effect of adding Fe
Available online 25/02/2023	metal dopants on TiO ₂ photocatalyst activity in simulated methylene blue and domestic waste treatment. The precursor used was TiO ₂ P25 Degussa Anatase. Fe dopant was added using the hydrothermal method with variations of 2%, 4%, and 6%. The XRD characterization results show that TiO ₂ has a high degree of crystallinity, so the overall process of electron diffusion and electron transfer in SSPT is higher to increase its efficiency. SEM-EDX characterization results show that TiO ₂ -Fe particles are scattered in a spherical shape with a size of less than (<)100 nm and tend to agglomerate. Test results of simulated methylene blue (MB) waste with a UV-Vis spectrophotometer at variations in mass, concentration, pH, and time showed that the addition of doping could increase photocatalytic activity and optimum conditions at 6% (F6) were used in the analysis of parameters pH, COD and TSS of domestic wastewater. The pH value increased from 5 to 6, % COD degradation was 59.17%, and TSS was 23.07%. This research showed that TiO ₂ -Fe was effective enough for domestic wastewater treatment.

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INTRODUCTION

Household wastewater has been recycled using various methods. One is using the photodegradation method, namely utilizing ultraviolet light for the photocatalyst activity to absorb photons and simultaneously carry out transformation reactions at the material interface [1, 2].

Titanium dioxide has a band gap energy of (3.0 - 3.2) eV which is equivalent to the wavelength of UV light (< 380 nm), limiting its application [3]. Only about 5% of UV rays that reach the earth are visible rays. Several attempts have been made to shift the absorption towards visible light by reducing the band gap energy using metal cation doping. One of the metal cations used as dopants is Fe³⁺. Fe³⁺ metal can

be used as a dopant because it has an ionic radius of 0.064 nm which is almost the same as the radius value of Ti^{4+} , which is 0.068 nm so that Fe^{3+} will more easily substitute some Ti^{4+} ions in the TIO_2 structure [4].

This research was conducted to provide a solution for handling and processing domestic wastewater, namely degrading domestic waste with TiO_2 -Fe photocatalysts, so that it meets the requirements for quality standards for domestic waste referring to the minister of environment and forestry regulation No.68 of 2016 with the hydrothermal method for the synthesis of TiO_2 -Fe.

MATERIALS AND METHODS

Synthesis of Fe-TiO₂ by Hydrothermal Method

The synthesis begins by weighing 2%, 4%, and 6% Fe(Cl)₃ by weight of TiO₂, which is 10g, and adding 5 mol L⁻¹ 50mL NaOH to the mixture. The mixture was transferred into a 100 mL steel autoclave, heated at 140° C for 14 hours, and cooled in the reactor to 80° C. The results were washed with hot water; then, the slurry was stirred while adding HCl slowly for 10 minutes and centrifuged at 900 rpm for 10 minutes. Washed with hot deionized water until the pH of the liquid is close to 7, then baked for 12 hours at 80° C. The final process is that the material is calcined at 550° C for 5 hours. After finishing material, the results are characterized using XRD and SEM-EDX.

Methylen Blue Waste Degradation Effect of Mass, Time, pH, and Concentration of Fe-TiO₂ Catalyst on MB

Take 25 mL of MB wastewater and 75 mL of distilled water with a volume pipette, then put it into a 250 mL beaker glass, add 2%, 4%, and 6% Fe-TiO₂ material with four variations, namely 0.1 gr, 0.3 gr, 0. .5 gr and 0.7 gr (For mass variations). The same thing was done with the mass; only the difference was in the concentration variations, namely 20 ppm, 40 ppm, 60 ppm, and 80 ppm. For effect on pH with variations 1, 3, 5, 7, 9, and 11. For time variations of 10 minutes, 30 minutes, 60 minutes, and 90 minutes. They then stirred with a hotplate stirrer for 90 minutes using and without a photoreactor. Furthermore, MB levels were tested with a UV-Vis spectrophotometer at a wavelength of 663 nm.

Effect of Catalyst on Domestic Liquid Waste Parameters

Take 500 mL of domestic liquid waste with a volume pipette. Then it was put into a 1000 mL beaker, 0.07 gram of 6% Fe-TiO2 was added, then stirred with a hotplate stirrer for 90 minutes using a photoreactor. Then tests were carried out on the parameters of Chemical Oxygen Demand (COD) (SNI 6989.73: 2009), Total Suspended Solid (TSS) (SNI 6989.3: 2019), and pH (SNI 6989.11:2019).

RESULTS AND DISCUSSION

Results of Synthesis of TiO₂-Fe

The yield of the synthesis of TiO_2 -Fe material was obtained at 78% for A2 material, 57% for A4 material, and 86% for A6 material (Table 1). The most percentage of this yield is found in A2 and A6 materials. Less A4 material may be due to the human factor. According to references, the more Fe, the better this material is for the degradation process.

Table 1. The yield of T	iO ₂ -Fe Synthesis
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No	Sample	Initial Mass	Final Mass	Yield (%)
1	A2	10.2	8	78
2	A4	10.4	5.93	57
3	A6	10.6	9.16	86

Characterization

X-Ray Diffraction (XRD)

The results of the XRD characterization of the TiO_2 -Fe photocatalyst material can be seen in the image below:



Figure 1 XRD pattern black peak (A2) TiO₂-Fe 2% and red peak (A6) TiO₂-Fe 6%

Figure 1 shows that TiO₂-Fe has a high intensity. This shows that TiO₂ has a high degree of crystallinity, so the electron diffusion process will be faster so that the overall electron transfer process in SSPT is higher so that it can increase its efficiency [5]. From the results of the diffraction pattern obtained, the TiO₂-Fe samples appeared peaks of 20 25°, 36°, 37°, 38°, 47°, 53°, 54°, 62°, 68°, 70°, 74° and 82° which corresponds to the peaks of the anatase phase based on JCPDS No. 21-1276 in the appendix. The determination of the TiO₂ crystal phase was strengthened by the results from the analysis using the Match program. From the program, it was found that all the peaks corresponding to the sample diffraction results were TiO_2 with an anatase crystal phase [6].

According to Wen et al. (2012), the shift in the 20 diffraction peak occurred due to the influence of the Fe dopant concentration. When the Fe concentration increases, the diffraction field distance becomes larger because more and more Fe cations are doped on it TiO_2 and vice versa. This is because the radius of the Fe cation is smaller than the Ti cation, so the widening of the field spacing indicates that some Fe cations may be substituted in the TiO_2 lattice. The diffraction peaks with the highest intensity were then processed to determine the size of the crystallites and the distance between the sample lattices.

Scanning Electron Microscopy-Energy Dispersive X-ray (SEM-EDX)

Figure 2 shows the morphology of TiO_2 -Fe particles analyzed using SEM. The TiO_2 -Fe particles are scattered in a spherical shape with a size of less than (<100) nm and tend to agglomerate. In general, the process of forming nanoparticles occurs through several stages of the mechanism [7] Rahman, T 2014. The process of synthesis of monodisperse particles is divided into two main stages, namely the nucleation stage and the growth stage. At the nucleation stage, the formation of a particle nucleus occurs, which then becomes the place for the joining of other particles in the core. This stage will depend on the reaction. The more TiO_2 -Fe nuclei formed, the collision and coalescence rates will increase[8].



Effect of Catalyst Mass TiO2-Fe 2%, TiO2-Fe 4% and TiO2-Fe 6%

Table 2. Degradation (%) of Mass Variation WithoutPhotoreactors

Variatio	n TiO ₂ -	TiO ₂ -	TiO ₂ -Fe 6 %
of masa	a Fe 2 %	Fe 4	
		%	
0.01	84.59	83.15	81.43
0.03	93.85	92.17	89.30
0.05	93.67	96.24	91.35
0.07	93.64	96.90	96.56

Table 3. Degradation (%) of Mass Variation WithPhotoreactors

Variation of masa	TiO ₂ - Fe 2 %,	TiO ₂ - Fe 4 %	TiO₂- Fe 6 %,
0.01	92.34	88.27	88.62
0.03	96.20	90.82	94.26
0.05	96.81	92.85	96.72
0.07	96.88	95.42	97.00

The degradation ability can be observed. Tables 2 and 3 show the degradation ability of the A2 material with an optimum mass variation at 0.07 g is capable of degrading MB dyes up to 93.64% without a photoreactor, and A2 material using an optimum mass photoreactor of 0.07 g is capable of degrading MB up to 96.88%. The optimum condition for the mass of the A4 catalyst is that at a mass of 0.07 g, it can degrade up to 96.90% without a photoreactor. Using a photoreactor is able to degrade A4 material by 95.42%, catalyst A6, which is at a mass of 0.07 g with a degradation capability of 96.56% without a photoreactor. Whereas for the A6 catalyst using a photoreactor, it can degrade by 97.00%.

Effect Chatalyst Consentration TiO_2 -Fe 2%, TiO_2 -Fe 4% dan TiO_2 -Fe 6%

From the conditions of the three materials, it can be seen that the higher the concentration of MB, the rate of degradation of MB decreases. The greater the initial concentration of MB, the smaller the final concentration remaining after 120 minutes [9]. From the results of the ability of the catalyst to degrade MB, this catalyst has the potential to be used in high concentrations and can be used in treating other industrial wastes (Tables 4 and 5).

Table 6. Degradation of pH Variation Without

 Photoreactors

Variation of TiO₂-TiO₂-TiO₂-Fe 4 Table 4. Degradasi (%) of Concentration Variation pН Fe 2 Fe 6 Without Photoreactors % % % pH 1 98.79 98.01 98.58 Variation Of TiO₂-TiO₂-TiO₂pH 3 98.39 97.12 98.37 Concentration Fe 2 % Fe 4 % Fe 6 % 96.25 95.26 96.47 pH 5 95.84 96.14 20 ppm 94.41 40 ppm 88.05 88.69 90.62 pH 7 85.85 85.78 60 ppm 69.63 69.25 78.50 298 pH 9 35.97 80.56 80 ppm 48.25 50.05 60.93 pH 11 24.45 78.58 81.01

Table 5. Degradation (%) of Concentration VariationWith Photoreactors

Variation Of Concentration	TiO ₂ -Fe 2	2 % TiO ₂ -Fe 4 %	TiO ₂ -Fe 6 %
20 ppm	96.01	96.68	95.63
40 ppm 60 ppm	89.02 73.61	80.28 83.17	94.65 58.01
80 ppm	56.39	61.64	43.37

Effect of Catalyst pH TiO₂-Fe 2%, TiO₂-Fe 4% dan TiO₂-Fe 6%

The pH value of the MB solution affects the degradation process. The results of the optimum pH conditions can be seen in Tables 6 and 7. The three materials have the optimum pH condition in an acidic atmosphere, namely at pH 1 and 3. It can be seen that the ability to degrade the three materials reaches 99%. From the result of the optimum pH conditions, it can be co concluded that the three materials have good degradability under acidic conditions. However, at alkaline pH the catalyst is also able to degrade up to 80%.

The optimum conditions for a material at various pH variations are because a catalyst will have its own optimum conditions when it is contacted with pH. At low pH, the absorption efficiency and capacity of MB play an important role in the adsorption mechanism [10]. The cationic nature of the new MB will appear at an acidic pH, so that the positively charged MB will bind to the negatively charged side of the adsorbent capacity to tend to increase when the pH of the solution is lowered [11].

Table 7. Degradation of pH Variation WithPhotoreactors

O ₂ -Fe 6 %	Variation of pH	TiO ₂ - Fe 2	TiO ₂ - Fe 4	TiO ₂ - Fe 6
95.63		%	%	%
	pH 1	98.86	98.78	98.24
94.65	рН 3	99.43	98.39	99.33
58.01	pH 5	98.21	95.81	93.48
43.37	pH 7	92.78	85.78	85.85
	pH 9	41.54	81.84	81.93
4% dan	pH 11	51.65	81.01	81.11

Effect of Time Variation TiO2-Fe 2%, TiO2-Fe 4% dan TiO2-Fe 6%

The results of time variation can be concluded which catalyst is the best and which will be used in the application of domestic waste. Catalysts A4 and A6 are the best catalysts, which have the highest degradation percentage and faster degradation time than the other catalyst.

Table 8. Degradation of Time Variation WithoutPhotoreactors

Time Variation	TiO ₂ - Fe 2 %	TiO ₂ - Fe 4 %	TiO ₂ - Fe 6 %	
10 minute	81.27	82.04	90.72	
30 minute	93.38	92.54	93.34	

60 minute	95.75	96.03	95.04	
90 minute	97.67	98.39	98.57	

 Table 9. Degradation of Time Variation With

 Photoreactors

Time Variation	TiO ₂ -	TiO ₂ -	TiO ₂ -	
	Fe 2 %	Fe 4 %	Fe 6 %	
10 minute	90.37	82.27	84.25	
30 minute	93.58	89.67	92.38	
60 minute	96.43	95.14	96.21	
90 minute	98.48	99.08	99.40	

The relationship between the results of material characterization influences the degradation results. In the degradation process, the level of crystallinity of the material will greatly affect the degradation process. The more crystalline a material is, the faster the degradation process will be and increase its degradation ability. The material process breaks down the structure into a simpler one. If using an adsorbent, the waste will be trapped in the material and produce new waste again (Tables 8 and 9).

The influence of Catalyst on COD Value

The results of the analysis of chemical Oxygen Demand (COD) levels in domestic wastewater samples by titrimetry showed that the control or initial waste domestic wastewater sample was 343.56 mg/L, and after degradation using a photocatalyst, it became 140.26 mg/L (Table 10).

 Table 10. COD Analysis Result of Domestic Waste

 Water

Catalyst	COD (mg/L)	%Degradation	%RPD	%R
control	343.56	-	6.43	-
A6	140.26	59.7	0	0

The high level of COD in the waste is due to the large amount of organic and inorganic substances contained in the waste. Thus it can be stated that the high COD content in the waste is proportional to the number of contaminants contained in the waste. The higher the COD level, the greater the potential hazard that can be caused by the waste. Because the high levels of COD in the waste can damage the ecosystem in the surrounding waters, cause a foul, and can produce pathogenic bacteria that can interfere with the health of the surrounding community [11].

The Influence of Catalyst on TSS Value

 Table 11. TSS Analysis Result of Domestic Waste

 Water

Catalyst	TSS (mg/L)	%Degradation	%RPD
Control	52	-	15%
A6	40	23.07	15%

Table 11 shows that the total suspended solids content obtained before degradation was 52 mg/L, and after degradation using photodegradation was 40 mg/L. This is due to a large number of suspended particles, such as dissolved organic materials, bacteria, plankton, and other organisms in the wastewater, causing high levels of total suspended solids [12]. We can see that 6% TiO₂-Fematerial is able to degrade waste with a TSS parameter of 23.07%.

The Influence of Catalyst on pH Value Table 12. pH Analysis Result of Domestic Waste Water

Vuloi			
catalyst	Initial pH	Final pH	%RPD
Kontrol	5	5	0
A6	5	6	0

The pH value is an important supporting parameter for analysis because it is an indicator of the sustainability of the decomposition process by microorganisms in a waste treatment system [13-16]. The table above shows that in all samples of wastewater, the pH complies with the established liquid waste quality standard, which is six according to government recommendations, with a limit of 6.0-9.0. before degradation 5.0 and after degradation 6.0 (Table 12).

Conclusion

Based on the results of the research, it can be concluded that the TiO_2 -Fe catalyst is able to degrade domestic waste through COD, TSS, and pH parameters, although it does not meet the quality standards set by the government.

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