

Indonesian Modified Clay for Dye Waste Treatment

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ABSTRACT

Synthesis and characterization of TiO₂ coated on clay pillared alumina (PILC) for methyl orange photodegradation under uv illumination. The synthesis included both pillarization the clay with alumina and TiO₂ coated on PILC using impregnation method. Some characterizations also were employed to this research such as X-Ray Diffraction (XRD), Scanning Electron Microscopy (SEM), N₂ Adsorption Isotherm and UV-Visible Diffuse Reflectance (DR UV). The photocatalyst was then used to decompose waste dye, methyl orange (MO). Among three photocatalysts that were successfully synthesized, PILC Ti 1.0% had the highest activity to decompose the waste dye.

Keywords: TiO₂, Pillarization, Clay, Methyl Orange

INTRODUCTION

For many years, dye waste from textile industry has gained attention because of its toxicity and harmful effect for human being. According to the report, there are over 7 x 10⁵ tons of dye waste produced annually in the world and some of these wastes were plunged directly into rivers without any treatments. Dye waste with its existence in the water has characteristic such as stable to the light and heat, difficult to remove, and non-biodegradable.

Some methods have been employed to get water cleaned from such dye such as photo degradation, ozonation, adsorption, electrochemical and biological treatment and coagulation [1] and Fenton's oxidation as well [2]. Among those methods, photo degradation is the most suitable and proper compared to the rest methods [3]. The main advantage of this method is the ability to mineralize the dye into CO₂ and H₂O in which these two compounds are less toxic and friendlier to environment.

Titania (TiO₂) has been known long time for photocatalytic reaction agent due to nontoxic, inexpensive and high photocatalytic activities. As semiconductor, TiO₂ has band gap energy (E_g=3.2 eV) that can be activated by illuminating the UV light either from lamp or sun [4]. However, in the bulky form of TiO₂, its performance is not as good as in the nano size form and tends to decrease. One technic to make it in nano size in order to overcome the problem is to disperse it into porous materials

such as zeolite [5], carbon nano tube (CNT) [6], silica pore [7], etc. In this research, we used clay as host material because it is considered simply to find, low cost, nontoxic, renewably natural and it provides large capacity for dispersion as well. To make clay surface area rise, we also conducted pillarization. Pillarization is to put metal oxide as a pillar in between two layers of clay using impregnation method so that the basal spacing of the layers will increase by its self [8-10]. Alumina (Al₂O₃) was employed as pillar rather than TiO₂ in order to firm clay structure at low pHs whereas TiO₂ pillar will collapse in that circumstance [11]. Finally, in this paper Methyl Orange (MO) has been proposed as a sample representative of dye waste (figure 1).

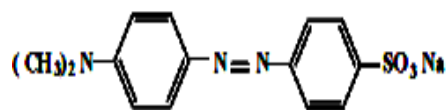


Figure 1: Methyl Orange

MATERIALS AND METHODS

Materials

The clay was purchased at PT. Tunas Inti Makmur Semarang, Indonesia and Metyl Orange (MO), NaOH, AlCl₃.6H₂O, isopropanol and TiOCl₂ all of these items were supplied from E.Merck

Preparation of Photocatalyst (PILC Ti)

Preparation of TiO₂ coated on clay pillared alumina started from preparation of Kegin Al₁₃

solution. This solution was prepared by mixing between $\text{AlCl}_3 \cdot 6\text{H}_2\text{O}$ 0.4 M and NaOH 0.88 M solution under vigorously stirring until the ratio of $\text{OH}^-/\text{Al} = 2.2$ reached and reflected for 4h. the pillarization process was then conducted by dropping this solution into a clay dispersion at a ratio of 5.0 mmol Al/g of clay without any aging process and calcination at 500°C for 4 h. The clay pillared alumina was noted as PILC. PILC Ti composites were prepared by an impregnation procedure using TiOCl_2 . Firstly, TiOCl_2 was diluted with isopropanol to obtain a clear solution of varying Ti concentrations. This solution was slowly added to PILC dispersion with constant stirring of 6 h at room temperature. The solvent was evaporated at 30°C under vacuum. The solid material was dried at 120°C for 6 h, then calcined at 450°C for 4 h (PILC Ti). TiO_2 with various Ti loading of 0.4, 1.0 and 3.0 mass % were prepared. The photocatalysts were referred as PILC Ti-N where N indicates the Ti content.

Photocatalyst Characterization

A gas sorption analyzer (NOVA 1200e) was used to determine the nitrogen adsorption isotherms at -196°C . The surface area was calculated by the BET equation. A Shimadzu X 6000 powder diffractometer with Cu-K radiation was used to obtain X-ray powder diffraction (XRD) patterns. The morphology and chemical contents of materials was observed by scanning electron microscopy (SEM JEOL 820). UV-vis diffuse reflectance spectra were obtained at 25°C on a JASCO UNIDEC model V670 spectrometer equipped with an integrating sphere, where a BaSO_4 plate was used as a reference.

Photocatalytic Activity Test

The photocatalytic activity evaluation of PILC Ti materials was carried out in a batch photoreactor. The reactor was made of a Pyrex glass beaker surrounded by a water jacket and four UV tube lamps (UVB lamp, 10 W). Methyl Orange solution (MO) during the reaction was determined by photometry at 463 nm using a UV-visible spectrophotometer (HITACHI-U 2080).

RESULTS AND DISCUSSION

Material characterization

Figure 2 showed the figures of the clay, pillared clay and pillared clay with various TiO_2 concentration loaded on it using XRD.

Generally, The XRD patterns indicated specific characterization of clay at $2\theta=6.3^\circ$ ($d_{001}=14.9 \text{ \AA}$) and $2\theta=19.9^\circ$ ($d=4.5 \text{ \AA}$) and pointed out that the pillarization has been done successfully in which it was indicated by decreasing of 2θ number (shifting to the left) from 6.02° to 5.12° which these two numbers belong to pillared clay and clay respectively. This phenomenon experienced due to the increasing of pillar height (*d-spacing* d_{001}) from replacing hydrated cation between two layers of clay with alumina, for detail it can be seen in table 1. The figure also exhibited that TiO_2 dispersed on PILC in the form of anatase and rutile. Reflections of titania on PILC Ti were not observed when the Ti content was 0.4 mass %. The position and intensity of the (001) reflection were not affected. The titania phase was identified when its content was 1.0 and 3.0 mass %. At 25.1° , 37.7° , and 53.8° the (101), (004) and (105) reflections of tetragonal titania (anatase) were observed. With increasing titania content the (101) reflection of rutile at 27° was found.

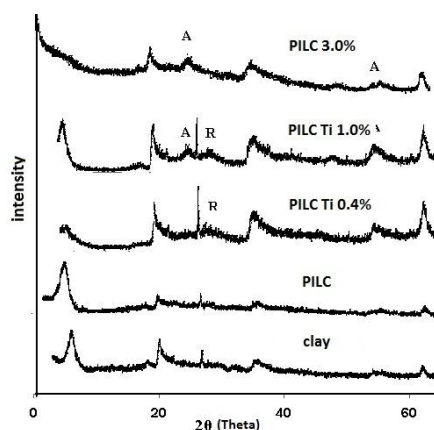


Figure 2: XRD Pattern of clay, PILC and PILC Ti

Table 1: basal spacing and pillar height of clay, PILC and PILC Ti

Sample	2θ	d_{001}	$\Delta d_{001} = d_{001} - 9.6 \text{ \AA}$
Clay	6.02°	14.68 \AA	5.08 \AA
PILC	5.12°	17.26 \AA	7.66 \AA
PILC Ti 0.4%	5.50°	16.06 \AA	6.46 \AA
PILC Ti 1.0%	5.66°	15.61 \AA	6.01 \AA
PILC Ti 3.0%	5.30°	16.67 \AA	7.07 \AA

Smaller titania particle was identified in pillared clay (PILC) using UV-visible diffuse reflectance spectra (Fig.3). Based on the figure, there was blue shift in three TiO_2 in PILC where PILC

0.4% PILC Ti 1.0% PILC Ti 3.0% and TiO₂ have edge wavelength (λ_g) 389.2 nm, 338.7 nm and 389.2 nm, 398 nm respectively. TiO₂ in the three PILCs having smaller edge wavelength than that TiO₂ in bulk led the increasing of band gap energy (E_g). The E_g was calculated using equation, $E_g = hc/\lambda$ in which $h = 6.626 \times 10^{-34}$ Js, $c = 3 \times 10^8$ m/s and $\lambda =$ wave length. The yields of calculation can be seen at table 2.

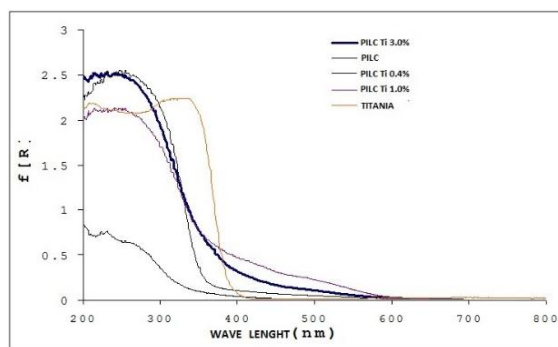


Figure 3: UV-visible diffuse reflectance of PILC Ti

Table 2: band gap energy of TiO₂ on PILC

Photocatalyst	TiO ₂	PILC Ti 0.4%	PILC Ti 1.0%	PILC Ti 3.0%
λ_g (nm)	398	338.7	389.2	389.2
E_g (eV)	3.11	3.66	3.19	3.19

From table 2, it was known that PILC Ti 0.4% has the highest band energy compared to the rests. It occurred because TiO₂ 0.4% was well dispersed or homogeneous distributed on PILC whereas TiO₂ 1.0% and 3.0% distribution in PILC was not well flattened and tend to experience aggregates on surface of PILC in which it is clearly seen in figure 4.

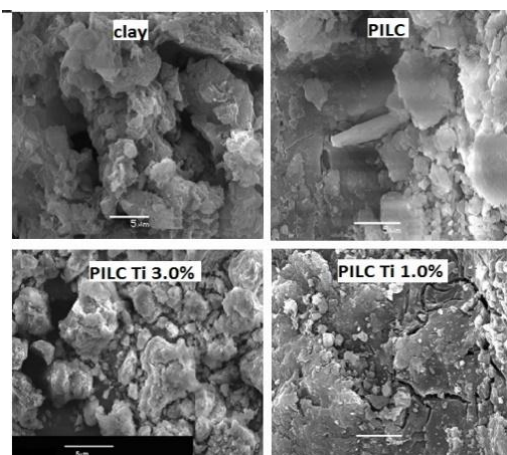


Figure 4: SEM image of clay, PILC and PILC Ti

From the fig. 4, it was obviously seen that there was a difference between clay, PILC and PILC Ti surface morphology. The structure of PILC and PILC showed heterogeneous and complex morphology due to the forming of Al and Ti oxide. It was proven from the figure that the higher Ti loaded, the more aggregate existed.

Pillarization and TiO₂ loaded on PILC caused alteration on surface area including pore distribution (figure 5), specific surface area and pore volume (table 3).

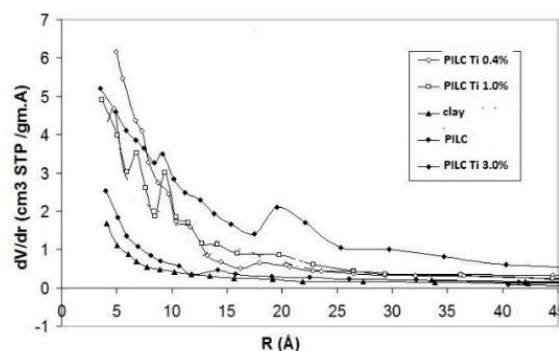


Figure 5: Pore size distribution of clay, PILC and PILC Ti

Table 3: Specific surface area and total pore volume of materials

Materials	Specific surface area (m ² /g)	pore volume (cc/g)
Clay	68.20	15.36
PILC	197.87	58.37
PILC Ti 0.4%	100.67	31.58
PILC Ti 1.0%	144.87	43.10
PILC Ti 3.0%	128.32	35.34

There was a reducing of specific surface area after pillarization from 68.20 m²/g to 197.87 m²/g. This took place due to existence of alumina as the pillar splitting layers of clay so that surface area automatically rise. It is also clearly exhibited in figure 5 and figure 2 in that PILC had more meso pore distribution than that of clay. The increasing of pore size by splitting led to open the way for TiO₂ to enter the pores and lessen amount of pore. Like it was that after dispersion of TiO₂ (PILC Ti 0.4%) the specific surface area decreased and achieved 100.67 m²/g. Interestingly, PILC Ti 1.0% and PILC Ti

3.0% had more specific surface area than that of PILC Ti 0.4%. The lack of pore in that two materials because the TiO₂ tend to penetrate on the surface of clay rather than to come in it.

Photodegradation of Methyl Orange (MO)

In this test, MO photodegradation was conducted by using three materials, PILC Ti 0.4%, PILC Ti 1.0% and PILC Ti 3.0%, in order to find the most effective photocatalyst. It was aimed to anticipate the effectiveness of using the photocatalyst during reaction. Figure 6 showed the MO photodegradation with various TiO₂ concentrations loaded.

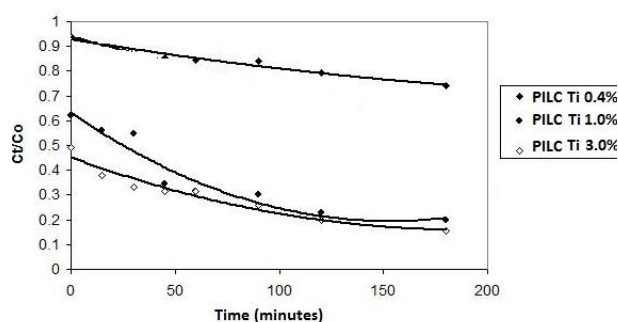


Figure 6: MO photodegradation

Table 4: constant rate of PILC Ti

Photocatalyst	k (minutes ⁻¹)
PILC Ti 0.4%	2.18×10^{-3}
PILC Ti 1.0%	6.67×10^{-3}
PILC Ti 3.0%	5.86×10^{-3}

In that picture, MO concentration used in beginning of reaction is 1.5 M but in zero time (0 minutes) there was began at different concentration before the illumination was conducted. The distinction occurred because the discrepancy of weigh loaded in the system has specific ability to adsorb the MO [12-13]. To determine which one is the most effective among three photocatalysts the equation bellow had been employed in order to find the highest yield of k (constant rate).

$$-\frac{dC}{dt} = k.C$$

Which k constant rate, t time and c MO concentration. Based on the calculation yield, PILC Ti 1.0% had the highest value of which

was 6.67×10^{-3} (table 4). The excess mount of catalyst in the system enabled the photodegradation collapse in its activity like what the PILC Ti 3.0% experienced. This is caused by deactivating of actives site with other active sites in ground state when photodegradation took place [14-17]

CONCLUSION

Based on the results, this paper concluded that coating TiO₂ on clay pillared by alumina for MO photodegradation has been conducted successfully. The pillarization led the basal spacing and specific surface area of clay increase and did not cause destructive in the clay structure as well. TiO₂ coated on pillared clay shaped in anatase and rutile form in which PILC Ti 1.0% was the most effective photocatalyst for MO photodegradation.

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